

Date: Monday, 11/28/2005 9:24:01 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: BRACKET ASSEMBLY		
Job Number	: 24976			Part Number	: D3162043		
Estimate Number	: 10970			Drawing Number	: D3162 REV A		
P.O. Number	: N/A			Project Number	: N/A		
This Issue	11/28/2005	S.O. No.	: N/A	Drawing Revision	: A		
Prsht Rev.	: NC			Material	: N/A		
First Issue	: N/A			Due Date	: 12/5/2005		
Previous Run	: N/A			Qty:	8 Um: Each		
Written By	<u>See Comment below</u>			1			
Checked & Approved By	<u>See Comment below</u>						
Comment	Est Rev:A	New Issue	05-11-24	JLM			

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6S063	6061-T6 .063 Sheet
		 Comment: Qty.: 0.0263 sf(s)/Unit Total : 0.2100 sf(s) 6061-T6 .063 Sheet (6061T6S063) Batch: M18556 ml
2.0	SHEAR	SHEAR
		 Comment: SHEAR Cut Blanks as per Dwg D3162 1.950" X 1.200" Grain Along 2.100"
3.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
		 Comment: HAAS CNC VERTICAL MACHINING #1 Machine as per Folio FA & Dwg D3162 <i>Hand made</i>
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
		 Comment: INSPECT PARTS AS THEY COME OFF MACHINE
5.0	QC85	SECOND CHECK
		 Comment: SECOND CHECK

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Seq. #:

Machine Or Operation:

Description :

6.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

2-C'Sink as per Dwg D3162

ml 05/11/30

7.0 BRAKE NC

NC BRAKE



Comment: NC BRAKE

Hand made

Form as per Dwg D3162

ml 05/11/30

8.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 05/11/30

7

9.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

ml 05/11/30

7

10.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

ml 05/11/30

9

11.0 MS21059L3

Nut Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s) 7

Pick:

Qty	Part Number	Description	Batch
1	MS21059L3	Nut Plate	<u>M14602</u>

ml 05/11/30

8

12.0 MS20426AD34

RIVET



Comment: Qty.: 2.0000 Each(s)/Unit Total: 16.0000 Each(s) 14

Pick:

Qty	Part Number	Description	Batch
2	MS20426ad3-4	Rivet	<u>M15784</u>

ml 05/11/30

9

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13.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3162

ml 05/11/01

14.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SB 05/11/01

15.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: CA-19

ml 05/11/01

16.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Inspection Level 21

54C 05/12/01

SP 05/12/01

Job Completion

